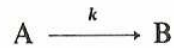


- 3.3. A perfectly mixed, isothermal CSTR has an outlet weir. The flow rate over the weir is proportional to the height of liquid over the weir,  $h_{ow}$ , to the 1.5 power. The weir height is  $h_w$ . The cross-sectional area of the tank is  $A$ . Assume constant density.

A first-order reaction takes place in the tank:



Derive the equations describing the system.

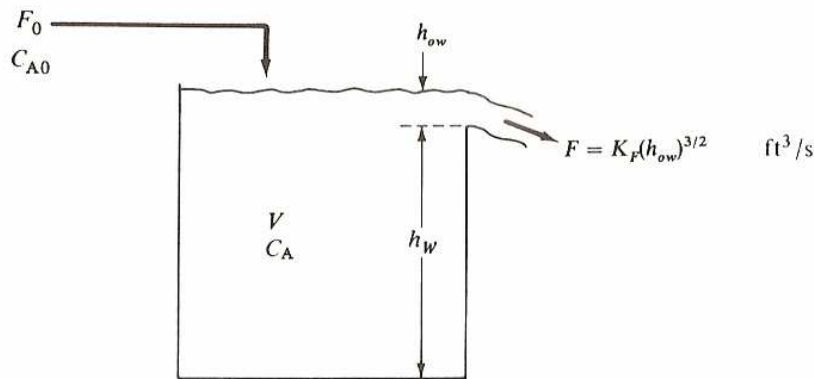


FIGURE P3.3

- 3.6. Consider the system that has two stirred chemical reactors separated by a plug-flow deadtime of  $D$  seconds. Assume constant holdups ( $V_1$  and  $V_2$ ), constant throughput ( $F$ ), constant density, isothermal operation at temperatures  $T_1$  and  $T_2$ , and first-order kinetics with simultaneous reactions:



No reaction occurs in the plug-flow section.

Write the equations describing the system.

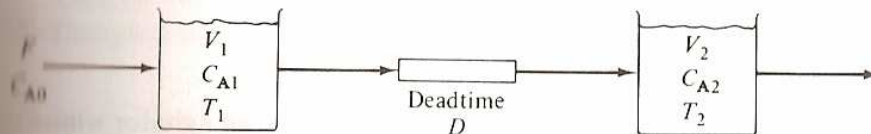
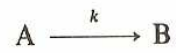


FIGURE P3.6

3.10. An isothermal, irreversible reaction



takes place in the liquid phase in a constant-volume reactor. The mixing is *not* perfect. Observation of flow patterns indicates that a two-tank system with back mixing, as shown in the sketch below, should approximate the imperfect mixing.

Assuming  $F$  and  $F_R$  are constant, write the equations describing the system.

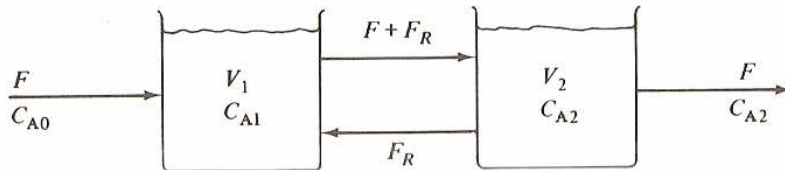


FIGURE P3.10