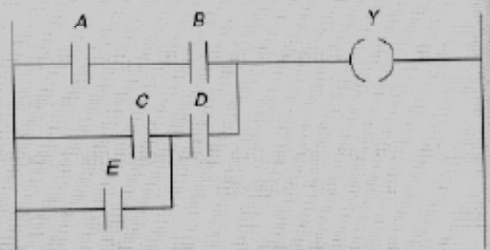


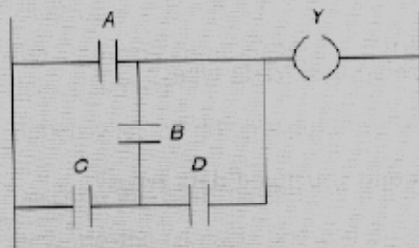
2. Redraw each of the following programs corrected for the problem indicated:

- Problem: nested programmed contact (Fig. 5-44).
- Problem: vertical programmed contact (Fig. 5-45).
- Problem: some logic ignored (Fig. 5-46).
- Problem: too many series contacts (only four allowed) (Fig. 5-47).



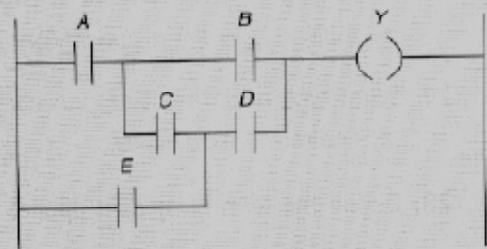
Problem: nested programmed contact

FIGURE 5-44



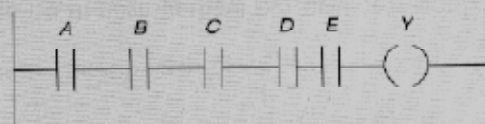
Problem: vertical programmed contact

FIGURE 5-45



Problem: some logic ignored

FIGURE 5-46



Problem: too many series contacts (only four allowed)

FIGURE 5-47